



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

D205-634-011
Job Sheet 173702



Part No: D205-634-011

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/6/18

Job Tracking No:

Due Date: 3/30/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV I SHEET 11 IPP Rev:P 02.08.28 Removed QC5 from Step 5 KJ IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verf:EC IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verf:DD IPP Rev:S 10.12.01 as per chg008 DD verf:EC IPP REV:T 12.01.23 AS PER ECN11-684 VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		3/30/18	0.00	0.00	Start Up Stores/Pkg-1		Smb
110	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging1-2		Smb
120	QC	1 pcs		3/30/18	0.00	0.00	QC4		M.D.
125	DC	1 pcs		3/30/18	0.00	0.00	DC		
130	Packaging	1 pcs		3/30/18	0.00	0.00	Packaging3-1		
140	QC21-FG	1 Ea		3/30/18	0.00	0.00	QC21		18/03/27

Part Op 125 - Photocopy bluefile & type labels per PPP D205-634-011 CHG 011
Descriptions: 130 - Identify and pack for shipping as per PPP D205-634-011 Location: FG084

DAS
21
9-80

MAR 28 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D205-634-041	Replacement Skidtube with Standard Wearplates Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	S049964
K10003	Saddles	1 Ea (1 ea)	90-Start up Operation	S052356

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D205-634-041	1	7	0
	K10003	1	1	0

Part Specifications

Specifications could not be found.



Container No: S055073



Part: D205-634-011

Job No: 173702

Serial No/Batch: S055073

Revision:

Inspector:

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Plex 3/6/18 1:02 PM Dart.lajeunesse.marie

S049964x1

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval		
Description Work Order Deviation				Disposition					

Root Cause				FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____					
Misidentified ☐	Past Due ☐						

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Description: SKIDTUBE w/ STANDARD WEARPLATES, LH/RH

[illegible]